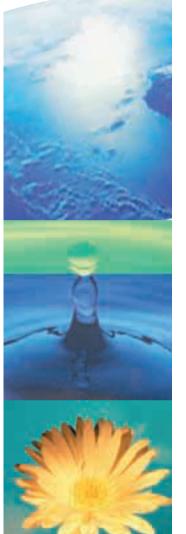
# HORIBA





Advanced instruments to foster a cleaner environment for future generations. ©June, 2001, Horiba Instruments, Inc.

## Model XE Multi-gas CEMS instrument

The Horiba Model XE is the most advanced instrument available for Continuous Emissions Monitoring (CEM) applications. The instrument combines gas analysis, I/O for system control and alarms, data storage, diagnostics and a simple user interface in a single, *compact case. The front* panel multi-line LCD display is menu driven, allowing the user to easily view a series of screens showing gas concentrations, calibration information and operation mode. The instrument also incorporates a 486 microprocessor and four megabytes of memory. Extra memory is provided when the optional data storage capability is added. The standard program allows user configuration and control of system functions by selections in look-up tables.

#### features

- No routine maintenance required.
- Reliable, accurate measurement with accepted methods including NDIR, chemiluminescence, ultraviolet, and magnetopneumatic technology.
- Simple operation with operator prompts and HELP menu on each screen.
- Menu-driven displays guide the operator through set up, configuration, calibration, operation and maintenance functions.
- High reliability is assured with monitoring of up to 16 alarms, system diagnostics and optional data storage.
- Measurement ranges are easily changed in the field using the front panel keys.

- Modular design means analyzer modules can be replaced in minutes or added in the future to provide additional gas measurements.
- Accepts analog or digital inputs and controls external devices such as opacity and flow monitors and other instruments to provide common control and reporting.
- Requires minimum rack space for mounting (just 5<sup>1</sup>/<sub>4</sub> inches high).
- Rugged, reliable and virtually unaffected by external OnoiseO.
- Built-in security limits system entry.
- Optional data storage capability for seven to 30+ days of data, depending on gases monitored and external devices controlled.
- Manufactured under strict ISO 9001 certification.





### Model XE Multi-gas **CEMS** instrument

The Model XE multi-gas CEMS instrument incorporates gas measurement and system control in a single compact case. The instrument elimi-nates redundant components that are usually included in CEM systems, resulting in reduced maintenance requirements and fewer spare parts.

A 486 micro-processor provides system con-trol, diagnostics, data storage and monitoring of internal/external alarms (optional).

Easy to use menus allow the operator to configure the analyzer without a manual. Operator screens show raw and corrected gas concentrations, calibration drift and offsets as well as values for external devices and alarms. Supervisor screens allow configuration of calibration information, probe blowback timing, range change parameters and allows assignment security ID and alarm levels.

Technology proven in thousands of installa-tions is used for all gas measurements: non-dispersive infrared, ultraviolet, chemiluminescence, and magnetopneumatic technology. No routine maintenance. Horiba's unique

cross-flow modulated non-dispersive infrared (NDIR) technology doesn't require an optical chopper to modulate the detector output, eliminating the need for optical alignment and resulting in improved signal-to-noise ratio. Zero drift is negligible because compensation for source drift, window fogging, or deposits on the cell walls is automatic and complete. Optical alignment is never required.

Sensitivity is enhanced because of the improved signal-to-noise ratio, allowing cell lengths to be shorter than ever before.

Built-in flexibility is provided by the modular design of the instrument, allowing rapid field replacement or addition of analyzer modules. All variable control parameters including I/O configurations and ranges can be easily changed in the field using the front panel menus. Extensive communication capability includes two highspeed RS-422 or RS-232 ports for bi-directional communication with a computer and 16 channels of analog output for recording any parameters measured. External analyzers can be easily added to the system. The I/O capability and software configuration can control calibrations and monitor alarms from THC, NH3, opacity and flow monitors and in-situ oxygen analyzers.

**Represented by:** 

specifications

**Measured Components:** 

 $SO_2$ :  $NO_X$ : (CLD option)  $SO_2$ : (UV option)  $CO_2$ :  $O_2$ :

Ranges  $\geq$  200 ppm: Ranges " 200 ppm and O<sub>2</sub> analyzer:

 $NO_x$ , CO, and CO<sub>2</sub>: SO<sub>2</sub> and O<sub>2</sub>:

Ranges > 200 ppm Ranges < 200 ppm

Zero Drift:

Span Drift:

**Power Requirements:** 

Power Consumption:

Sample Gas Flow Rate:

Sample Gas Pressure:

Materials Exposed to Sample Gas:

Height: Width:

Length:

Ranges Available: NO x: CO:

Resp

Drift:

Linearity:

Outputs:

Inputs:

Display:

Dimens

Weight:

Interference:

# XE

One to five of the following gases:  $NO_{x}$ ,  $SO_{2}$ , CO,  $CO_{2}$ , and  $O_{2}$ 

0-100 / 5,000 ppm 0-50 / 5,000 ppm, standard 0-10 / 1,000 ppm,optional 0-50 / 5,000 ppm 0-10 / 5,000 ppm 0-10 / 5,000 ppm 0-10 / 5,000 ppm 0-5 / 50% 0-10 / 25%

± 0.5% of full scale ± 1.0% of full scale

15 seconds for 90% response 30 seconds for 90% response With ambient temperature within  $\pm 10\frac{1}{4}$ F (5<sup>1</sup>/<sub>4</sub>C):

 $\pm$  1.0% of full scale / 7 days  $\pm$  2.0% of full scale / 7 days

± 2.0% of full scale / 7 days ± 1.0% of full scale

 $<\pm$  2.0% of full scale for standard sample gas conditions

115 V ac, 50/60 Hz

300 VA for base configuration 600 VA for configuration with UV SO $_2$  or CLD NO $_X$  options.

0.5 0.5

4.9 kPa (500 mmAq) ± 0.5%

0-16 mA or 4-20 mA and 0-1 V dc isolated outputs for up to 16 chan-nels and 64 discrete digital outputs available (all user selectable from list of available outputs)

13 channels of analog 4 to 20 mA or 0-1 V dc and 8 discrete digital inputs standard, expandable as required.

304 stainless steel, Teflon<sup>™</sup>, polypropylene, fluororubber, PVC, and glass

320 x 240 dot matrix LCD

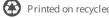
5 1/4 in (134 mm) 19 in (483 mm) 22 in (559 mm)

Approx. 36 lb (16.3 kg)

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